## IN THE CLAIMS:

Kindly rewrite Claims 1, 2, 7 and 8. All of the claims currently pending in the case are set forth hereinafter as follows:

- 1. (currently amended) A polarizing plate protection film consisting of a thermoplastic saturated norbornene-type resin film on which a polyurethane resin layer <u>having a thickness of no more than 1  $\mu$ m</u> is formed.
- 2. (currently amended) A polarizing plate protection film wherein a polyurethane resin layer and a <u>non-polarizer</u> polyvinyl alcohol layer are formed in this order on a thermoplastic saturated norbornene-type resin film.
- 3. (previously amended) The polarizing plate protection film of claim 1, wherein said polyurethane resin layer consists of a polyurethane adhesive which contains modified polyisocyanate.
- 4. (previously amended) The polarizing plate protection film of claim 1, wherein said polyurethane resin layer consists of a water-type polyurethane adhesive.
- 5. (allowed) A polarizing plate having on at least one side thereof a polarizing plate protection film, said polarizing plate protection film consisting of a thermoplastic saturated norbornene-type resin film on which a polyurethane resin layer is formed, said polarizing plate protection film being bonded onto at least one side of the polarizer by wet lamination using a polyvinyl alcohol adhesive.

## 6. (cancelled)

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- 7. (currently amended) A polarizing plate wherein a polyvinyl alcohol polarizer and a protection film which consists of a thermoplastic saturated norbornene-type resin are bonded together with a polyurethane adhesive <u>having a thickness of no more than 1 µm</u>, said polyurethane adhesive being <u>formed from</u> a two component type and <u>with the a main agent consisting of a polyester resin.</u>
- 8. (currently amended) A polarizing plate wherein a polyvinyl alcohol polarizer and a protection film which consists of a thermoplastic saturated norbornene-type resin are bonded together with a polyurethane adhesive <u>having a thickness of no more than 1 μm</u>, said polyurethane adhesive consisting of a water-type polyurethane adhesive.
- 9. (previously presented) The polarizing plate protection film of claim 2, wherein said polyurethane resin layer consists of a polyurethane adhesive which contains modified polyisocyanate.
- 10. (previously presented) The polarizing plate protection film of claim 2, wherein said polyurethane resin layer consists of a water-type polyurethane adhesive.
- 11. (allowed) A polarizing plate protection film wherein a polyurethane resin layer and a polyvinyl alcohol layer are formed in this order on a thermoplastic saturated norbornene-type resin film, said polarizing plate protection film being bonded onto at least one side of a polarizer by wet lamination using a polyvinyl alcohol-type adhesive.

- 12. (allowed) A polarizing plate protection film consisting of a thermoplastic saturated norbornene-type resin film on which a polyurethane resin layer is formed, said polyurethane resin layer consisting of a polyurethane adhesive which contains modified polyisocyanate, said polarizing plate protection film being bonded onto at least one side of a polarizer by wet lamination using a polyvinyl alcohol-type adhesive.
- 13. (allowed) A polarizing plate protection film consisting of a thermoplastic saturated norbornene-type resin film on which a polyurethane resin layer is formed, said polyurethane resin layer consisting of a water-type polyurethane adhesive, said polarizing plate protection film being bonded onto at least one side of the polarizer by wet lamination using a polyvinyl alcohol-type adhesive.
- 14. (previously presented) The polarizing plate of claim 7, wherein said polyurethane adhesive consists of a water type polyurethane adhesive.
- 15. (previously presented) The polarizing plate of claim 7, wherein said protection film is bonded onto at least one side of the polyvinyl alcohol polarizer by wet lamination.
- 16. (previously presented) The polarizing plate of claim 8, wherein said protection film is bonded onto at least one side of the polyvinyl alcohol polarizer by wet lamination.
- 17. (previously presented) The polarizing plate of claim 14, wherein said protection film is bonded onto at least one side of the polyvinyl alcohol polarizer by wet lamination.
- 18. (previously presented) The polarizing plate of claim 7, wherein said polyester resin is polyester polyol.

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- 19. (allowed) A polarizing plate comprising:
- (a) a polyvinyl alcohol polarizer having on one side thereof a liquid crystal cell,
- (b) a polarizing plate protection film consisting of a thermoplastic saturated norbornene-type resin film,
- (c) a thin film of a polyurethane resin formed and bonded to said thermoplastic saturated norbornene-type resin film, said polyurethane film having a thickness of from about 0.01 20 microns, and being formed from a two-component type with a main agent consisting of a polyester resin,
- (d) said polyurethane layer in (c) above being bonded to a side of the polyvinyl alcohol polarizer having a liquid crystal cell thereon.
- 20. (allowed) The polarizing plate of claim 19, further comprising a polyvinyl alcohol adhesive bonding said layer of a polyurethane resin of the polarizing plate protection film to a side of the polyvinyl alcohol polarizer having liquid crystal cells.